

# TT-CUST

## *Texas Tough Custom Acrylic Badge Install Sheet*

The AtlasIED Texas Tough Series cabinets are like no equipment cabinets in the market today. Engineered with a sleek and modern design, and combined with advanced features, these racks were developed to be showcased at an installation rather than buried in an equipment closet.

Texas Tough series racks are best identified by their unique digital rack crown. This unique piece of equipment is designed to both increase the aesthetic style of the rack but also to add functionality. Each digital rack crown includes an LED edge lit acrylic badge that can be set to display a variety of colors to match customer style requirements. The badge can also be custom engraved (through the DesignLab™ TT-CUST process) with any graphic the installation requires. These instructions show how to disassemble the crown in order to switch the acrylic badge.

1. Disconnect AC power from the rack.
2. Remove screws (2) from the left and right sides of the Texas Tough crown.
3. Tilt the front panel forward 45° and lift up and out to disengage the housing from the main crown body.
4. Disconnect the power cord and 2-wire control connections from the PCB and remove the housing entirely.
5. Slide the center portion of the crown to the rear.
6. Once loosened, holding the housing with the back facing the user, push on the top of the center section with thumbs until it comes loose.
7. Slide the factory acrylic insert from one side to the other to remove.
8. Slide the custom insert in the same way the factory version was removed.
9. Place the center section gently back into the housing.
10. Press the center section down until it snaps into place.
11. Reconnect the AC power cable and 2-wire control connector.
12. Angle the front housing 45° against the front of the rack with the tabs below the front fascia of the crown. Tilt the front housing backward to align with the crown.
13. Reinsert the screws into both the left and right sides and tighten to secure the front housing to the crown.